

## ARTICLE AND PROCESS FOR CLEANING OPTICAL SURFACES

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### Field of the Invention

The invention relates to an article and process for cleaning optical surfaces particularly optical fibers having surfaces that are inaccessible without the use of special tools.

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### Background of the Invention

Considering the rapid expansion of the use of cellular phones, increasing demand for access to the Internet, and business use of fiber optic links, there is convincing evidence of a continuing, increasing need to expand the capacity of telecommunications systems. As telecommunications systems expand there is also a need to upgrade essential equipment, such as telephone switching equipment, by replacing copper conductors of older installations with fiber optic signal transmission media. Fiber optics technology offers the superior bandwidth capability that is needed to handle the explosive increase in today's signal traffic.

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Replacement of copper conductors by optical fibers has a direct effect upon the backplanes of switching equipment. The use of optical fiber on backplanes presents a unique set of problems including problems of optical fiber alignment and maintaining the cleanliness of optical fiber surfaces. One issue of alignment affects optimal positioning of daughter card fiber optic connectors and receiving connectors located on the backplane.

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Misalignment of optical fiber ends may cause attenuation of light signals passing through a connection zone between optical fibers. Optical fiber surface cleanliness becomes a problem when exposed ends of optical fibers reside in relatively inaccessible locations within the backplane. The presence of obscuring coatings of dirt particles at the interface between connected optical fibers impedes the passage of light. In the case of single mode fiber products, for example, the working diameter of the fiber is <10 microns and even a small dust particle could cause significant loss in signal.

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It is known that the connecting surfaces of optical fibers should be maintained in a highly clean condition, free from contamination. Common causes of contamination

include dust, finger oil, skin flakes, and the like. Some contaminants may be easily removed with a lintless wipe or by directing a jet of clean compressed gas towards loose particles to displace them from the surface of the optical fiber. More resistant contaminants such as skin oil require solvent cleaners that may be applied as a pressurized liquid spray. United States patent U.S. 4,733,428 describes a liquid spray cleaning tool adapted to clean optical surfaces for which access is difficult. The cleaning tool includes a injector which directs a cleaning liquid, and then a drying gas, under pressure towards the optical surface. An evacuation jacket removes cleaning fluids after application. The tool has a neck to fit onto an optical tip associated with an optical fiber.

Other methods for cleaning optical fiber surfaces include dry methods, as well as wet cleaning methods. Such methods include the use of a solvent rinse, compressed gas, and physical contact of optical fiber ends that may be contained in the ferrules of optical fiber connectors. United States patents U.S. 5,836,031, U.S. 5,956,793, U.S. 6,006,768, and U.S. 6,125,227 address a device for cleaning an optical fiber involving the deposit of a cleaning substance on a surface to be cleaned, particularly an optical surface such as a surface of an optical fiber. Description is given of application of both wet and dry substances. The cleaning device is selectively positionable for cleaning the tips of optical fibers which have been installed in a connector, such as a plug or a receptacle. A cleaning device includes a tool body having either a cleaning fluid or substantially dry cleaning media therein, such as a strip of adhesive tape. The adhesive tape may be in the form of a roll on a supply spool. Alternate designs are presented in which the cleaning media is not located in the tool body, but is manually applied to the fibers. Previously described methods are effective primarily when the optical fiber surface, requiring cleaning, is readily accessible.

Removal of contaminants becomes more difficult when optical fibers, that require cleaning, occupy a relatively inaccessible location such as a backplane buried inside a narrow slot through a switch card cage, at distances of sixteen inches or more. The inconvenience of removing optical fibers from backplanes, once installed, establishes the need for tools and techniques with which to accomplish remote cleaning of optical fiber surfaces during access from the front of a switch card cage. Fabric or paper tipped rods, described in United States Patents U.S. 4,637,089 and U.S. 6,047,716 and UK Patent Application GB 2,349,070, may be used to reach into housings for optical fiber

connectors. United States patent U.S. 6,209,162 also addresses this problem using a system for cleaning the end of a ferrule of a fiber optic connector mounted on a backplane of a chassis adapted for receiving a printed circuit board having a mating connector mateable with the fiber optic connector. A dummy circuit board is receivable by the chassis to replace the actual printed circuit board. A cleaner, mounted on the dummy circuit board, cleans the end of the ferrule of the fiber optic connector during insertion of the dummy board in a card slot. This solution brings with it the requirement for a custom fabricated dummy circuit board according to connector type, the dimensions of any structure containing a fiber optic surface and its position on the backplane. Also, the method uses a strip of material moving only in one direction without providing a scrubbing action.

A need exists for relatively simple, universal tools and processes to facilitate cleaning of relatively inaccessible optical fiber surfaces for optimum transmission of light signals.

### **Summary of the Invention**

The present invention addresses the need for a simple cleaning system for optical surfaces by providing a relatively compact cleaning tool having a cleaning head assembly at one end of a shaft of variable length. A control mechanism, separated from the cleaning head by the length of the shaft, provides a convenient means for remotely initiating cleaning action within the cleaning head assembly. Coupling between the cleaning head and the control mechanism, also referred to herein as an actuator, preferably uses a rod or cable connector. A cleaning article according to the present invention provides a tool capable of reaching through narrow openings to facilitate cleaning of surfaces that would otherwise be inaccessible. Preferably, materials used in the construction of this cleaning tool have sufficient conductivity to bleed accumulated static charge to ground. The benefits of suitable material selection and conventional grounding means, such as grounding cords, tethers and the like, may be used to prevent any incidence of electrostatic damage between the cleaning article and circuit components. Thereafter, the tool and associated cleaning method may be applied for cleaning fiber optic ferrules, located in a backplane, mounted inside a switch card cage.

A method for cleaning recessed surfaces, particularly fiber optic surfaces, as used herein, primarily involves dry cleaning media, wherein the mating faces of optical fibers

may be buffed to remove adhering particles and other signal attenuating deposits. It is also possible to provide a means for introducing a liquid cleaning agent during the buffing process.

More particularly, the present invention provides an article for cleaning recessed surfaces, comprising a shaft having a first end opposite a second end with a cleaning head assembly, including a movable strip of buffing material, at the first end of the shaft. The article has an actuator at the second end of the shaft and a connector coupling the cleaning head to the actuator to move the movable strip during adjustment by positional change of the actuator. Repeated adjustment of the actuator produces reciprocatory movement in the movable strip of buffing material to produce a buffing, cleaning action of the material against a recessed surface.

Further consideration shows that the present invention provides an article for cleaning a recessed surface, particularly an optical fiber surface, comprising a shaft having a first end opposite a second end with a cleaning head attached at the first end. The cleaning head assembly includes a socket, for connection to the first end of the shaft and a frame having an open end and a closed end that is attached to the socket. The frame further includes a first flange, having a first channel and a first ledge, and a second flange having a second channel and a second ledge. A projection attached to the closed end of the frame, between the first flange and the second flange, includes a probe tip extending from the open end of the frame for placement adjacent to a recessed surface. The projection has a first groove opposite a second groove, along its length. Included in the cleaning head assembly is a slider having a connecting element, and a first extension opposite a second extension. The slider further has a first runner attached thereto to move in the first groove. The runner includes a tab. During movement of the slider, the first extension slides in the first channel and the second extension slides in the second channel. A retainer that has a first shoulder supported for movement by the first ledge and a second shoulder supported for movement by the second ledge, has a second runner attached to it to move in the second groove of the projection. The second runner includes a tang. A motion restrictor attached to the frame and to the retainer limits movement of the retainer to a portion of the second groove. Connection between the slider and the retainer uses a movable strip of buffing material including a slit positioned over the tab and a slot positioned over the tang. The movable strip passes over the probe tip that may be used to place the strip in contact

with a surface.

The article also includes an actuator including a hole to receive the second end of the shaft. The actuator further includes a stationary part and an adjustable part slidably engaging the stationary part between a first position and a second position. A connector couples the slider of the cleaning head assembly from the connecting element to the adjustable part of the actuator to move the slider, the movable strip, and the retainer during positional change of the actuator to move the adjustable part from the first position to the second position with displacement of the motion restrictor, which thereafter retracts to return the adjustable part to the first position. The movable strip moves with reciprocating movement during repeated operation of the actuator between the first position and the second position to cause a rubbing action of the movable strip against a surface to be cleaned.

The present invention includes a process for cleaning a recessed surface, requiring that an article be provided for cleaning a recessed surface. The article comprises a shaft having a first end opposite a second end and a cleaning head assembly at the first end of the shaft. The cleaning head assembly includes a movable strip of buffing material. An actuator at the second end of the shaft uses a connector to couple the cleaning head assembly to the actuator to move the movable strip during positional change of the actuator. After inserting the cleaning head and a portion of the shaft into an opening in a structure containing at least one recessed surface, contact is made between the movable strip and the recessed surface. Repeated positional change of the actuator causes reciprocation of the movable strip to clean the recessed surface.

### Definitions

The terms “recessed surface” and “relatively inaccessible surface” and the like refer to surfaces to be cleaned that otherwise would be inaccessible without the beneficial use of cleaning articles according to the present invention.

The terms “cleaning head” and “cleaning head assembly” are used interchangeably herein to designate a structure including a material strip or belt that reciprocates under the influence of a mechanism including a motion restrictor such as a biasing spring that is located inside a cleaning head assembly.

As used herein the term “actuator” refers to a mechanism that includes a position-

changing part, also referred to herein as a “handle” or a “winged collar.” The actuator communicates with a cleaning head through a connector for reciprocating movement of a material strip or belt, when the handle or winged collar changes position between selected locations.

5           The term “projection” refers herein to a central portion of a cleaning head extending from a socket at one end and terminating in a probe tip at the other end. A projection may be formed as a single structure or as a multipart structure, which in one embodiment comprises a projection socket and a projection insert.

10           The term “projection socket” refers to a portion of preferably a two-part projection. A projection socket accommodates moving parts of the mechanism included in a cleaning head and includes one or more indents for aligning a projection socket with a probe insert.

15           The term “probe insert” refers to a detachable end portion of a cleaning head assembly according to the present invention. A probe insert includes one or more raised bumps or rounded protrusions that mate with indents of a projection socket to provide alignment and pivotal movement between these parts. Pivotal movement allows deflection of a probe tip covered by a material strip or belt. During insertion of a cleaning head into e.g. a switch card cage the probe insert adjusts to reduce the possibility of displacement or damage to connector components. Adjustable movement of the probe insert improves coplanar alignment between a cleaning material and optical fiber surfaces during positioning of a probe tip for optical fiber surface cleaning.

20           The term “junction pin” refers to a flexible, preferably metal pin located between the socket bore and the insert bore of a two part projection to facilitate alignment and pivotal movement of a probe insert relative to projection socket.

25           The term “cleaning strip” means a strip of fabric having sufficient strength, as a cleaning buffing material, to reciprocate, over a probe tip, without tearing.

30           Use of the term “cleaning cover” refers to an appliqué that includes a suitable material for cleaning a surface, particularly a fiber optic surface. A carrier belt supports a cleaning cover during cleaning of a surface. This increases the range of cleaning cover materials to include those that lack sufficient durability to provide a self supporting cleaning strip.

          The term “carrier belt” refers to a strip of material having sufficient strength to reciprocate over a probe tip without failure during repeated use of a cleaning article

according to the present invention. A carrier belt provides support for a cleaning cover releasably attached thereto by any number of fastening techniques including interference fasteners and particularly adhesive bonding.

Terms such as “positional change,” “adjustable” and “adjustment” and the like may be used interchangeably herein to refer to motion associated with an actuator and particularly with regard to the variation of location or position of a movable part included in an actuator according to the present invention.

The beneficial effects described above apply generally to the exemplary devices and mechanisms disclosed herein of the cleaning article used to reach otherwise inaccessible optical surfaces to recondition them for optimal transmission of light signals. The specific structures through which these benefits are delivered will be described in detail hereinbelow.

### **Brief Description of the Drawings**

The invention will now be described in greater detail in the following way of example only and with reference to the attached drawings in which:

Figure 1 is a perspective view of a cleaning article according to the present invention for cleaning a substantially recessed surface of one or more optical fibers.

Figure 2 provides a perspective view of one embodiment of a cleaning head assembly that may be attached to a cleaning article used to reach inaccessible surfaces of optical fibers.

Figure 3 provides an exploded perspective view of the cleaning head assembly of Figure 2

Figure 4 is a perspective view having a cleaning strip attached to a cleaning head according to the present invention.

Figure 5 is an exploded perspective view illustrating the incorporation of a fluid pump in the grip of an actuator for a cleaning article according to the present invention.

Figure 6 shows a perspective view of an alternate embodiment of a cleaning article for optical fiber surfaces according to the present invention.

Figure 7 provides a detail perspective view of an actuator for a cleaning article according to the present invention.

Figure 8 shows an exploded perspective view of a cleaning head according to the

alternate embodiment of a cleaning article as shown in Figure 6.

Figure 9 shows a perspective view of an assembled cleaning head of the alternate embodiment of Figure 6.

Figure 10 is a cross section of a cleaning head according to the alternate embodiment of the present invention.

Figure 11 is a perspective view of a cleaning head including an applicator.

Figure 12 is a cross sectional perspective view showing the positioning of a cleaning cover inside an applicator according to the present invention.

Figure 13 provides an exploded perspective view showing the relative positioning of an applicator prior to insertion into a protective housing.

Figure 14 is a perspective view of an applicator inside a protective housing according to the present invention.

Figure 15 is a perspective view showing a protective housing over an applicator placed over a cleaning head according to the present invention.

Figure 16 is an exploded perspective view of a preferred cleaning head according to the present invention.

Figure 17 shows a cross sectional perspective view of a portion of a cleaning head assembly.

Figure 18 provides a perspective view of a cleaning cover applicator positioned inside a protective housing according to the present invention.

Figure 19 is a cutaway perspective view of a cleaning cover applicator inside a protective housing.

Figure 20 provides a perspective view showing alignment of a cleaning head and an applicator prior to releasably attaching a cleaning cover to a carrier belt that is folded over the probe tip of the cleaning head.

Figure 21 is a side view showing contact between a carrier belt and a cleaning cover before transfer of the cleaning cover from an applicator according to the present invention.

Figure 22 provides a perspective view of a cleaning cover partially transferred around the folded portion of a carrier belt of a cleaning head.



## Detailed Description of the Preferred Embodiments

As required, detailed embodiments of the present invention are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the invention that may be embodied in various and alternative forms. The figures are not necessarily to scale, some features may be exaggerated or minimized to show details of particular components. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the present invention.

Furthermore, elements may be recited as being “coupled;” this terminology’s use contemplates elements being connected together in such a way that there may be other components interstitially located between the specified elements, and that the elements so specified may be connected in fixed or movable relation one to the other.

Referring now to the figures wherein like numbers refer to like parts throughout the several views Figure 1 shows an article **10** for cleaning surfaces of optical fibers according to the present invention. The cleaning article **10** includes a shaft **12** having an actuator **14** mounted at one end and a cleaning head **16** mounted at the other. An actuator **14** includes a grip **18** and a handle **20** slidably engaging a portion of the grip **18**. A rod connector **22**, coupled between the handle **20** and the cleaning head **16**, transmits movement from the handle **20** to the cleaning head **16**.

Figure 2 is a perspective view of a cleaning head **16** according to the present invention. The cleaning head **16** comprises a socket **24** sized to receive an end of the shaft **12** for attachment of the cleaning head **16** to the shaft **12**. A frame **26** extending outwardly from the socket **24** includes a projection **28** having a coaxial relationship with the shaft **12**. The projection **28** lies between a first flange **30** and a second flange **32**. There is a substantially parallel relationship of the first flange **30**, the second flange **32** and the projection **28** to each other. Also, the projection **28** and first flange **30** and second flange **32** each have opposing ends one of which is connected to the socket **24** the other end being freely suspended.

The first flange **30** has a first channel **34** and a first ledge **36**. Similar features exist in the structure of the second flange **32** that includes a second channel **38** and a second ledge **40**. A slider **42**, coupled for movement along the length of the projection **28**, uses the

first channel 34 and the second channel 38 to guide the slider 42 as it moves. The rod connector 22 includes an angled tip 44 as a means for attaching the rod connector 22 to the slider 42 to transmit movement from the handle 20 to the slider 42. A retainer 46 mounted against the side of the projection 28 opposite to the slider 42 has sliding engagement with the first ledge 36 and the second ledge 40. A control spring 48 (see Figure 3) restricts movement of the retainer 46 relative to the ledges 36, 40.

Figure 3 is an exploded perspective view of a cleaning head 16 according to the present invention showing parts previously described and other parts needed for effective cleaning action. A first runner 50, held to the slider 42 by gripping contact, has a size that allows the first runner 50 to ride in a first groove 52 formed in the projection 28. The first runner 50 includes a tab 54 disposed towards a probe tip 56 formed in the free end of the projection 28.

A second runner 58, held to the retainer 46 by gripping contact, has a size that allows the second runner 58 to ride in a second groove 60 formed in the projection 28. The second runner 58 includes a tang 62 disposed towards the probe tip 56 formed in the free end of the projection 28. Assembly of the cleaning head 16 places the first runner 50 and the second runner 58 on opposite sides of the projection 28, in the first groove 52 and second groove 60 respectively.

A cleaning strip 70 has a slit 72 at one end and a slot 74 at the other. The slit 72 has a size to accommodate the tab 54 of the first runner 50 while the tang 62 of the second runner 58 has a size for engaging the slot 74 of the cleaning strip 70. This allows the cleaning strip 70 to be held between the slider 42 and the retainer 46. A fully assembled cleaning head 16 has a central portion of the cleaning strip 70 folded over the surface of the probe tip 56. Any number of materials may be used for the cleaning strip 70 including woven fabrics, non-woven materials and other types of cleaning sheet or film products having durability to resist damage by rubbing and application of tensile force.

The control spring 48 limits movement of the retainer 46 as a function of the pressure applied to the handle 20 of the actuator 14, when the cleaning strip 70 provides connection between the slider 42 and the retainer 46. A retention rod 76 holds one end of the control spring 48 between the first flange 30 and the second flange 32. A pin 78 provides attachment of the other end of the control spring 48 to the body of the retainer 46. Application of pressure to the handle 20 causes movement of the rod connector 22. The

rod connector **22** transmits the movement to the slider **42** via the coupling of the angled tip **44**. In response, the slider **42** moves towards the actuator **14**. This induces movement of the cleaning strip **70**, which draws the retainer **46** towards the probe tip **56** against the biasing force of the control spring **48**. Alternating pressure strokes, followed by release strokes, against the handle **20** of the actuator **14** produces reciprocating movement of the slider **42**, the cleaning strip **70**, and the retainer **46**. Retraction forces of the control spring **48** return the handle **20** to its starting position after each pressure stroke. This produces a rubbing motion of the cleaning strip **70** against the probe tip **56** and any surface in contact with the other side of the cleaning strip **70**, such as a fiber optic surface. Other methods of achieving a reciprocating motion of the cleaning strip **70** could be employed without departing from the scope of the present invention. Also, a cleaning strip **70** may use adhesive bonding, thermal welding, sonic welding, staples and the like as means to optionally secure the free ends of a cleaning strip **70** to a slider **42** and a retainer **46**. It is preferable to use removable means, including adhesives and interference connectors, for attaching a cleaning strip **70** to the slider **42** and the retainer **46**.

Figure 4 provides an illustration of a cleaning head **16** assembled according to the previous description to provide a reciprocating cleaning medium, preferably in the form of a suitable fabric strip **70** that uses a remote mechanism, e.g. an actuator **14** to produce a rubbing motion of the cleaning strip **70** in contact with a surface to be cleaned. A suitably sized cleaning head **16** and rod connector **22**, may be guided into an interfacing relationship with the fiber or group of fibers inside a recessed optical fiber connector, or buried deep within a card cage. The reciprocating action of a cleaning strip **70** displaces dirt and other contaminants from the optical fiber surfaces.

Figure 5 shows an exploded perspective view of a grip **18** adapted to contain a conventional fluid pump unit **80**. This unit **80** provides fluid using the hollow grip **18** as a fluid reservoir **84**. Fluid from the grip **18** travels through a leak-proof hollow shaft **12** into a hollow projection **28** that includes an optional fluid release opening **82** adjacent to the probe tip **56** (see Figure 3). Fluid from the fluid opening **82** soaks into an absorbent cleaning strip **70**. The dampened strip thereafter cleans by both washing and rubbing action. The pump **80** comprises a pump suction inlet **86** and a pump pressure outlet **88** and a means for controlling liquid flow **90**. The pump **80** may be operated using the handle **20** or other suitable pump control method. In another embodiment, the fluid pump **80** may be

housed inside the grip **18** with provision for connection to an external reservoir.

Figure 6 shows an alternate embodiment of a cleaning article **10** using a different actuator **100** to produce reciprocating movement of a cleaning strip **70** comprising a carrier belt **102** and cleaning cover **104** (see Figure 8 for detail). The actuator **100** is shown in detail in Figure 7, wherein a fastener **106** connects the rod connector **22** to a winged collar **108** mounted for movement on the shaft **12** of the cleaning article **10**. An end stop **110** prevents the winged collar **108** from detaching from the end of the shaft **12**. Internal threads inside the end stop **110** may engage male threads formed on the end of shaft **12** to join the two parts together. The end stop **110** provides a fixed element having a spaced-apart relationship from the winged collar **108** sufficient for drawing the winged collar **108** towards the end stop **110**. Preferably, in this embodiment of a cleaning article **10**, the winged collar **108** provides a shape for easy gripping using two fingers while cupping the end stop **110** in the palm of the hand. This design facilitates repeated squeezing motions, to provide reciprocating movement of the carrier belt **102** as previously described for the cleaning strip **70**. Upon release of the squeezing force, retraction forces associated with a control spring **48**, as described above, transmit movement to the rod connector **22** to set the winged collar **108** back to its original position. An end portion of the shaft **12** may be split or have a depression formed therein to receive an orienting pin **112** inserted through a opening **114** in the winged collar **108** to ride in the opening or depression as the winged collar **108** moves along the shaft **12**. This prevents the winged collar **108** from rotating about the axis of the shaft **12**.

Figure 8 provides an exploded perspective view of a cleaning head **16** that has a similar structure to that previously described. The illustration includes a carrier belt **102** as a support for a cleaning cover **104** that makes contact with one or more fiber optic surfaces during the process of cleaning.

A carrier belt **102** according to the present invention comprises any of a number of materials including woven fabrics and film composites such as a laminated structure of polyethylene terephthalate film adhesively laminated to a low surface energy, slippery film of polytetrafluoroethylene. The carrier belt **102** material is folded to form loops through which spring pins **116** and **118** may be inserted. An eyelet **120** or other suitable fastener means secures each free end of the laminated material of the carrier belt **102**.

Figure 9 and Figure 10 show an assembled cleaning head **16** that retains a carrier

belt **102**, held against the projection **28**, by clamping one end of the carrier belt **102** under the slider **42** and the other end of the carrier belt **102** under the retainer **46**. The looped ends of the carrier belt **102** become enlarged by insertion of the spring pins **116**, **118**. This prevents the carrier belt **102** from slipping between the projection **28** and slider **42** on one side of the projection **28** and the retainer **46** on the other. The slider **42** is held between the first channel **34** and the second channel **38** while the retainer **46** has restricted movement against the first ledge **36** and the second ledge **40**. Once assembled, the carrier belt **102** is positioned such that the slider **42** is forward of the first spring pin **116** such that the carrier belt **102** is trapped but free to move with movement of the slider **42**. The second spring pin **118** provides an anchor point for the carrier belt **102** against the retainer **46**. Application of force to the rod connector **22**, moving the slider **42** toward the socket **24**, introduces a corresponding force in the carrier belt **102**. The carrier belt **102** extends the control spring **48** holding the retainer **46** as the carrier belt **102** passes across the probe tip **56** of the projection **28**. Release of the rod connector **22** allows the control spring **48** to retract causing the slider **42** and the upper portion of the carrier belt **102** to move forward. Back and forth, reciprocating movement of the carrier belt **102** results in a scrubbing action taking place when the carrier belt **102** supports a releasable cleaning cover **104**. A cleaning cover **104** includes a buffing material **122**, coated with an adhesive **124**. The adhesive **124** provides attachment of the buffing material **122** to the carrier belt **102** over the probe tip **56**. Although illustrated with a single, optional release tab **126**, a cleaning cover **104** may have more than one release tab **126** to assist in detaching the cleaning cover **104** from the carrier belt **102** after the buffing material **122** outlives its useful life. A cleaning cover **104** adhered to the carrier belt **102**, as described, will move with the carrier belt **102**, under the influence of the actuator **14** to effect buffing and cleaning of one or more optical fiber surfaces positioned in fiber optic ferrules to make contact with the buffing material **122**.

Figure 11 shows the cleaning head **16** as illustrated in Figure 9 including a applicator **128** positioned to install a cleaning cover **104** over the end of a carrier belt **102** wrapped around the probe tip **56** of a projection **28**. Figure 12 is a perspective cross sectional view of the interior of the applicator **128** showing a first cantilever arm **130** including a stud **132** for depressing the resilient cantilever arm **130**. The cantilever arm **130** forms a V-shaped recess with a second cantilever arm **134**. This recess places the cleaning cover **104** in the proper position for the application to the carrier belt **102**. The

cleaning cover **104** resides in the V-shaped recess to prevent surfaces coated with adhesive **124** from prematurely bonding together. Inside the recess, the buffing material **122** makes contact with the inside surfaces of the cantilevers **130, 134** so that the adhesive **124** faces the open end **138** of the applicator **128** suitably positioned for attachment to a carrier belt **102**. After placing an applicator **128** over a projection **28**, to provide contact between the adhesive **124** of the cleaning cover **104** and the surface of the carrier belt **102**, the application of pressure to the studs **132, 140** moves the first and second cantilever arms **130, 134**, thereby compressing the cleaning cover **104** to increase the contact force between the carrier belt **102** and the adhesive **124**, which is preferably a pressure sensitive adhesive. This process applies the cleaning cover **104** without touching the cleaning surface of the buffing material **122**. Alignment keys may be molded into the applicator **128** and the cleaning head **16** for accurate positioning between the cleaning cover **104** and the carrier belt **102**. The cleaning cover **104** attachment to the carrier belt **102** is releasable by pulling on the release tab **126**. This allows ready renewal of buffing material **122** as needed to maintain optimal cleaning of optical surfaces such as ferruled optical fibers.

Figure 13 provides an exploded perspective view showing the relative positioning of an applicator **128** prior to insertion into a protective housing **142**. The protective housing **142** prevents contamination and physical abuse of the cleaning cover **104**.

Figure 14 is a perspective view of a protective housing **142** according to the present invention showing an applicator **128** positioned inside the protective housing **142** so that the open end **138** of the applicator **128** is exposed, in preparation for transferring a cleaning cover **104** from the applicator **128** to the carrier belt **102** of a cleaning head **16**. The transfer may be accomplished as shown in Figure 15 by placing the applicator **128** and protective housing **142**, as a unit, over the end of the cleaning head **16** so that a cleaning cover **104** makes contact with a carrier belt **102**. From the position shown, the protective housing **142** may be removed from the applicator **128** to allow deflection of the cantilever arms **130, 134**, which causes adhesive connection of the cleaning cover **104** to the carrier belt **102**, as described previously. The combination of the protective housing **142** and applicator **128** provides a protective cap that maintains a cleaning cover **104** in a substantially contaminant-free condition before and during application to the carrier belt **102**. A protective cap, as described above, may accompany a cleaning article **10** according to the present invention for placement over the cleaning head **16** during storage and after

each use of the cleaning article **10** for removing dirt and other contaminants from fiber optic surfaces.

Figure 16 illustrates a preferred cleaning head assembly **16** wherein the body of the projection **28** includes a projection socket **150** and a probe insert **152**. A junction pin **158**, situated between a socket bore **154** and an insert bore **156**, provides alignment and limited pivoting of the probe insert **152** relative to the projection socket **150**. The amount of deflection is determined by the flexibility of the junction pin **158** and its clearance inside the walls of the socket bore **154** and the insert bore **156**. At least one raised bump or rounded protrusion, on a mating face or edge of a probe insert **152**, may releasably engage a corresponding indent of a projection socket **150** to provide further alignment between these parts **150**, **152**. After assembly of the cleaning head **16**, engagement of protrusions with indents allows the probe insert **152** to pivot in a controlled manner. Engagement between protrusions and indents represents the formation of hub structures for controlling the pivoting movement of a probe insert.

A cleaning head **16** that includes a pivoting probe insert **152** provides a cleaning article **10** that flexes during insertion of the cleaning head **16** into a connector to be cleaned. A deflecting probe insert **152** reduces the possibility of displacement or damage to connector components, and improves co-planar alignment between cleaning material **122** and optical fiber surfaces during positioning of a probe tip **56** for optical fiber surface cleaning.

A preferred projection socket **150** according to the present invention has a guide rail **160** formed in each of its opposing outer walls. The rails **160** facilitate suspension of an applicator guide **162** from the projection socket **150**. An applicator guide **162** includes a guide bracket **164** integrally formed on either side of a guide tongue **168**. The guide brackets **164** contact the guide rails **160** for movement of the applicator guide **162** along the length of the projection socket **150** between an extended position and a withdrawn position, close to the socket **24** of the cleaning head. An applicator guide **162** facilitates accurate placement of a cleaning cover **104** over the folded end of a carrier belt **102**.

Figure 17 is a perspective cross section showing attachment of a probe insert **152** to a projection socket **150** using a junction pin **158** positioned between the socket bore **154** and the insert bore **156**. The junction pin **158** has variable flexibility depending on the material used for its fabrication. Preferably the material is a resilient spring steel, but a pin

or dowel of any suitable material could be used to align the probe insert **152** to the projection socket **150**. It is possible that the junction pin **158** develops a friction fit within the bores **154,156** but this is not essential since the carrier belt **102** also holds the probe insert **152** in position in a fully assembled cleaning head **16**.

Figure 18 is a perspective view of a preferred applicator **128**, according to the present invention, inserted in a protective housing **142**. The applicator **128** includes a guide passage **170** located to receive the guide tongue **168** of an applicator guide **162**, attached to a projection socket **150**. Figure 19 is a cutaway view providing detail of the internal structure of an applicator **128** inside a protective housing **142**. The applicator **128** performs the same function as that previously discussed, which is to apply a cleaning cover **104** to the portion of a carrier belt **102** folded over the probe tip **56** of a probe insert **152**. As illustrated in Figure 19 and Figure 20, an applicator **128** includes an applicator base **172** integrally formed with a guide passage **170**. The base **172** has a wing **174** extending from each of its opposing sides. Between the wings **174**, a pair of cantilevered beams **178** extends from the base **172**, projecting beyond the free ends of the wings **174**. Each cantilever beam **178** has a smoothing bar **182** to provide pressure for substantially wrinkle-free lamination of a cleaning cover **104** to a carrier belt **102** as previously described. A suitably sized cleaning cover **104** may be positioned in the applicator **128** such that the buffing material **122** side of the cleaning cover **104** wraps around the cantilevered beams **178**. This places the adhesive **124** at the exposed surface of the cleaning cover **104**. Retention of the cleaning cover **104** in a folded condition relies upon correct placement of the ends of the cleaning cover **104** in receiving channels **186** formed in each of the wings **174** attached to the applicator base **172**. At the outer edge of each receiving channel **186**, a ridge **190** exerts a slight gripping force on a very small portion of the edges of the cleaning cover **104**. Preferably there is minimum contact between the ridges **190** and the adhesive **124** at the edges of the cleaning cover **104**. For this reason, the ridge **190** may be either continuous or discontinuous along its length providing it maintains a cleaning cover **104** in a folded condition inside the applicator **128**. After loading a cleaning cover **104** into an applicator **128** according to the present invention, careful placement of a protective housing **142** over an applicator **128** provides protection of the exposed adhesive **124** from contamination, which could occur by deposit of particles or other materials that could transfer to an unprotected adhesive **124**. The



protective housing 142 provides suitable clearance between its inner wall and the surface of the adhesive 124. Cone shaped bumps 194, at the inside wall of the closed end of the protective housing 142, reduce surface contact between the adhesive 124 and the protective housing 142 to prevent attachment of the cleaning cover 104 to the inside of the protective housing 142. Even limited bonding of adhesive 124 to the inside of the protective housing 142 could cause premature disengagement of a cleaning cover 104 from an applicator 128 simply by withdrawing the protective housing 142 from the applicator 128. The bumps 194 that limit bonding contact between an adhesive 124 and the inside of a protective housing 142 may have a variety of shapes without limitation to the cone shaped structures described above. Other shapes or methods involving rod projections, surface textures and adhesive release coatings fall within the scope of the present invention.

Figure 20 is a perspective view showing the relative positioning of a cleaning head 16 and an applicator 128 prior to transfer of a cleaning cover 104 from the applicator 128 to the folded portion of a carrier belt 102. In this position the applicator guide 162 has been moved to the end of the projection socket 150 farthest from the cleaning head socket 24 placing the guide tongue 168 beyond the probe tip 56 (covered by the carrier belt 102). Insertion of the guide tongue 168 in the guide passage 170 places a cleaning cover 104 in the correct alignment for attachment to a carrier belt 102. While maintaining alignment, the guide tongue 168 may move during movement of the applicator 128 towards the carrier belt 102.

Figure 21 shows intermediate positioning of an applicator 128 and a cleaning head 16 wherein the adhesive 124 contacts the leading edge of the folded portion of the carrier belt 102. Continued movement of the applicator 128 towards the cleaning head 16 causes the cleaning cover 104 to wrap over the carrier belt 102. As the applicator 128 advances, the cleaning cover 104 withdraws from the receiving channels 186 to be gripped between the cantilever beams 178 and the probe tip 56 as the probe tip 56 penetrates the space between the cantilever beams 178. This causes the cantilever beams 178 to separate as the smoothing bars 182 apply pressure against the buffing material 122 to adhere the cleaning cover 104 to the carrier belt 102. Upon completion of the process of applying a cleaning cover 104 to a carrier belt 102 the applicator guide 162 may be returned to a position near the cleaning head socket 24 to allow separation of the applicator 128 from the probe insert

152.

Figure 22 illustrates a later stage in the process of applying a cleaning cover **104** to a carrier belt **102** wherein the cleaning cover **104** has become bonded to the carrier belt **102** over the probe tip **56**. Pressure will be applied to the applicator **128** until the ends of the cleaning cover **104** exit from the ends of the receiving channels **186** to follow the contour of the carrier belt **102**. A cleaning cover **104** of a preferred embodiment is not bonded along its length to the surface of a carrier belt **102** but has, as previously discussed, at least one release tab **126** used to remove the cleaning cover **104** when its cleaning effectiveness begins to decline. A cleaning head **16** comprising a carrier belt **102** and cleaning cover **104** has a key advantage over a single material cleaning strip **70**, due to the variety of cleaning media that may be produced in the form of a cleaning cover **104**. The carrier belt **102** design provides support for more cleaning options than would be possible by simply relying on the integrity of a cleaning strip **70** to survive the repeated reciprocating forces associated with use of a cleaning article **10** according to the present invention.

Cleaning articles according to the present invention rely upon a dry buffing process to remove particles and contaminating deposits from target surfaces, particularly optical fiber surfaces. Difficulties in removing final traces of contaminants may be overcome, in certain instances, by applying a fluid wash or directing a blast of compressed gas before, during, or after cleaning with the buffing tool alone. The previously mentioned use of a cleaning head **16** including a fluid release opening **82** indicates one means for combining wet and dry cleaning methods. As an alternative, fluid or gas delivery may involve a separate process using e.g. liquid spray bottles or cylinders of compressed gas.

Considering the need for optimum surface cleaning a cleaning article **10** according to the present invention could find use in a kit with other cleaning utensils such as liquid spray bottles, dry fabric wipes and the like. A kit would have particular value based upon demonstrated benefits accruing from the use of wet and dry methods together compared to the efficacy of wet or dry methods alone.

An article, for cleaning relatively inaccessible surfaces, and its component parts, has been described herein. These and other variations, which will be appreciated by those skilled in the art, are within the intended scope of this invention as claimed below.